# PIPE CORE PROLINER

# **PRODUCT DESCRIPTION**

Flexible polyester needle felt hose with polyurethane coating, available from DN 80 to DN 300.

Designed, tested and manufactured by I.S.T. Germany, ProLiner is super flexible, strong and offers little friction when inverting.



For more information please visit our website at pipcore.com.au

### **CERTIFICATION**

#### WaterMark License

Pipe Core ProLiner is designed and tested in accordance with ISO 11294.4. When cured with the I.S.T. EasyPox epoxy resin, certified by DIBt Z-42.3-414 as a CIPP system, ProLiner complies with our WaterMark License No. 23295.

The parameters of ISO 11294.4 requires the system of a cured liner to be tested to a *minimum service life of 50 years*.

Pipe Core Proliner is compliant with WMTS-518:2017 Rehabilitation of existing Non Pressure Pipelines for the end use as Cured In Place Pipe (CIPP).

# WATERMARK

## **TECHNICAL DATA**

Delivery Status	Material Data	ISO Test Method
Weight	approx. 1025g/m <sup>2</sup>	DIN EN 29073 T1
Thickness With Coating	approx. 6.3mm	DIN EN 29073 T2
Pore Volume	approx. 92%	
Fibres	polyester	
Coating	Polyurethane PU	
Coating Thickness	approx. 300µm	
Seam Type	Stitched	
Curing	Ambient, Hot Water, Steam Mix	
Properties	For bends up to 90° max. Up to 2 diameter changes eg 100>125mm	



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